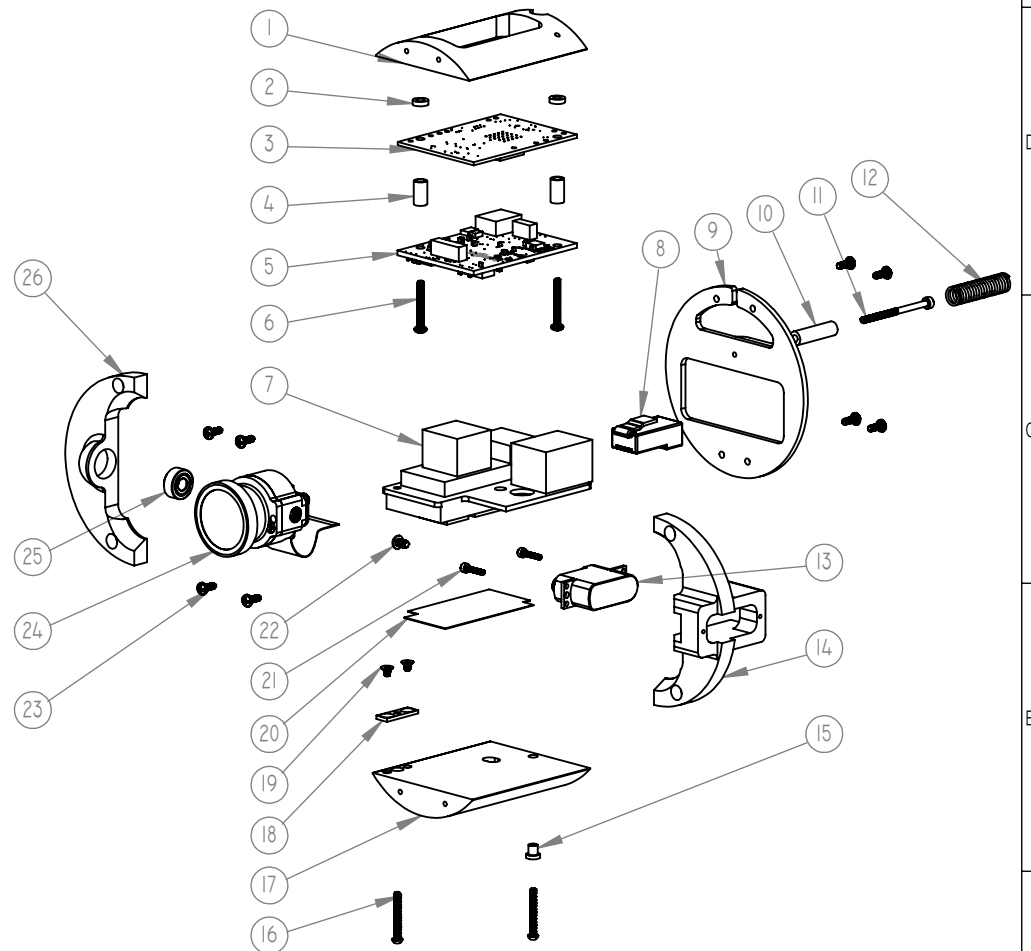


PLOT DATE: 7/8/2022 12:39:14 PM

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	70616	HD SPAM MOUNTING PLATE	1
2	70068	NYLON FLAT WASHER NUMBER 4 SCREW SIZE, 0.112" ID, 0.206" OD, BLACK	2
3	70254	M5SCAM720IPT SPAM BREAKOUT BOARD	1
4	70072	METRIC NYLON UNTHREADED SPACER, 4.5MM OD, 8MM LENGTH	2
5	70061	PROGRAMMED SPAM BOARD	1
6	70635	18-8 STAINLESS STEEL PHILLIPS ROUNDED HEAD SCREWS, M2 X 0.4 MM THREAD, 16 MM LONG	2
7	70051	SENSORAY 30IID BOARDSET	1
8	72252	RJ45 CONNECTOR .048-.052 CONDUCTORS	1
9	70617	INTERNAL ASSEMBLY BACK PLATE	1
10	70990	3/16 OD 11/16 IN LENGTH NYLON SPACER, FOR #2 SCREW SIZE	1
11	70618	18-8 STAINLESS STEEL SOCKET HEAD SCREW, M2 X 0.4 MM THREAD, 30 MM LONG	1
12	70989	.25 OD X 1IN LONG COIL SPRING CLOSED END ZINC PLATED	1
13	71816	MKS DS75K ANALOG SERVOMOTOR	1
14	70620	INTERNAL ASSEMBLY FRONT PLATE - DRIVE	1
15	70986	No 2 NYLON SHOULDER WASHER	1
16	70987	M2X.4 X16MM ALLOY STEEL BUTTON HEAD SCREW	2
17	70607	CAMERA ENCODER BOARD HEAT SINK	1
18	70985	SENSORAY BOARD MOUNT BRACKET	1
19	70988	M2X.4 X 3MM 316 STAINLESS STEEL FLAT HEAD CAP SCREW	2
20	70166	THERMAL PAD 0.010" THICK	1
21	70621	BLACK-OXIDE ALLOY STEEL SOCKET HEAD SCREW, M1.6 X 0.35 MM THREAD, 8 MM LONG	2
22	73484	BHHS M2.5 X 4MM 18-8 SS	1
23	70614	BLACK-OXIDE 18-8 STAINLESS STEEL PHILLIPS ROUNDED HEAD SCREW, M2 X 0.4 MM THREAD, 5 MM LONG	8
24	70608	HD MK2 CAMERA PIVOT ASSEMBLY	1
25	70615	STAINLESS STEEL BALL BEARING, PREMIUM DOUBLE SHIELDED, FOR 4 MM SHAFT DIAMETER, 10 MM OD	1
26	70619	INTERNAL ASSEMBLY FRONT PLATE - BEARING	1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
---	F	REPL EOL LENS, UPDT TO ITEM 23	12/23/2020	JV
C2,C3	H	ADD SERVO RETENTION SCREW, UPDT 70608, 70619	10/15/2021	JKN
C4	J	REPLACED EOL ULANZI WITH DEATH LENS WIDE	10/15/2021	JKN



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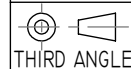
ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE SPECIFIED
INTERPRET DRAWING PER
ASME Y14.5-1994

REMOVE ALL BURRS AND
BREAK SHARP EDGES

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

X.X	±0.03
X.XX	±0.010
X.XXX	±0.005
FRACTIONS	±1/16
ANGLES	±0.5

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DRN: SL	2/1/2017
CHK: KB	12/21/2017
APP: JKN	12/21/2017

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TITLE: HD CAMERA INTERNAL ELECTRONICS ASSEMBLY - MK2

PART NO: 70606

SCALE:

MATERIAL:

SHEET TITLE: DRAWING

WEIGHT: -

REV: J

STATUS: PRODUCTION

SIZE: A

SHEET: 1 OF 1